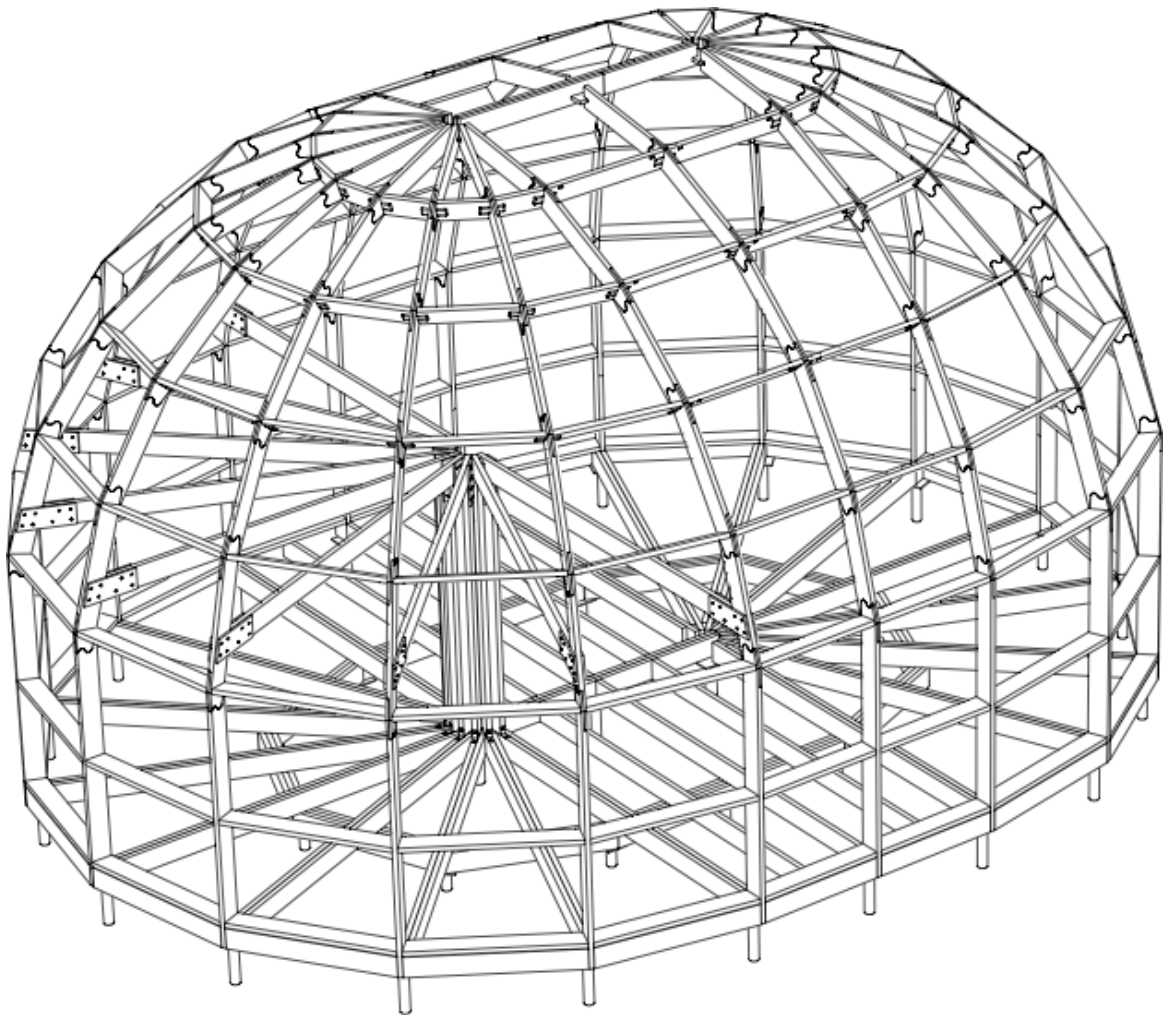
















# Z8HL



# DOBROSFERA

# Delivery set

Co de	Picture	Amount
B1		20 pieces
B2		80 pieces
B3		20 pieces
R1		32 pieces
R2		16 pieces
R3		16 pieces
R4		16 pieces
R5		16 pieces
R6		16 pieces
C1		8 pieces
C2		20 pieces
V1		2 pieces
V2		2 pieces

VN		1 piece
D		2 pieces
N		140 pieces

A foundation piles, foundation frame, floor lags, flooring beams, supports and anchorages of the lags of the second floor are not included in the delivery set.



## **Attention! Be sure to read this section before assembling.**

Before proceeding with the assembly of the frame, prepare sawn OSB elements, 15 mm thick (map of pattern see below), a screws, a screwdriver and drills for pre-drilling under self-tapping screws. All of this you will need during assembly.

During assembly, be sure to fix a frame, securing the cladding on each assembled horizontal tier. The cladding, sawn exactly in size, is also a template for precise positioning of beams and the braces of the frame for correct convergence in the upper anchorage.

For installation of the cladding, please use galvanized screws 5x60 every 20 cm perimeter. To drill 3 mm by 45 mm deep into the frame.

To piece together the constituent elements of the cladding, consisting of several parts is required.

The frame must be fixed on metal plates on top of the pile with a bolt screw from below through the head to the vertical beam with preliminary drilling with a depth of 120-150 mm.



## **It is important!**

**Never pick up the next horizontal tier of the frame, without securing the previous covering!**

**Remember that this can lead to collapse of the frame, serious injuries and even death. Strictly adhere to the assembly instructions!**

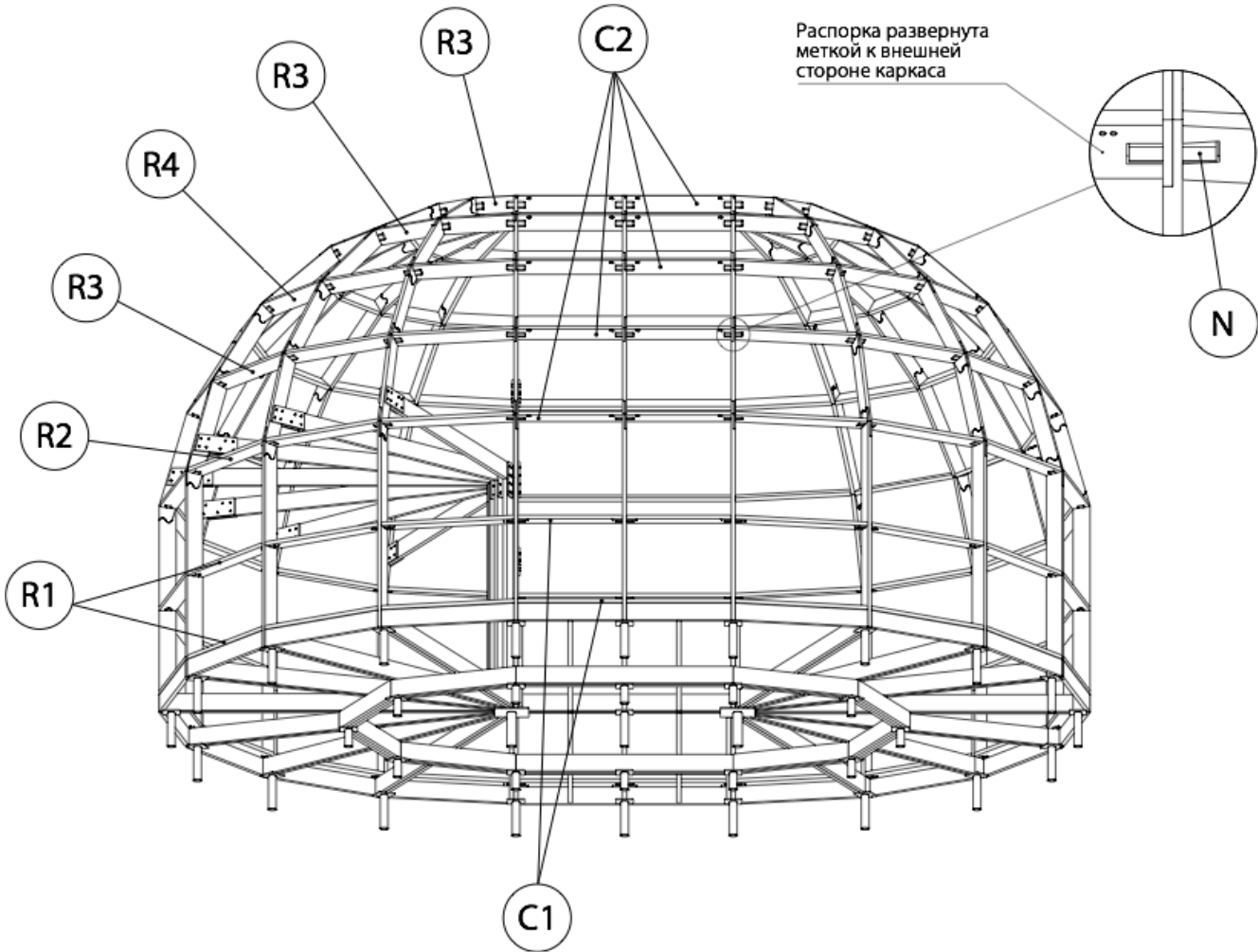
For work at a height, use only specialized auxiliary equipment. Be sure to use a construction helmet, insurance and assistants.

If you are not sure in your abilities, recruit specialists for installation.



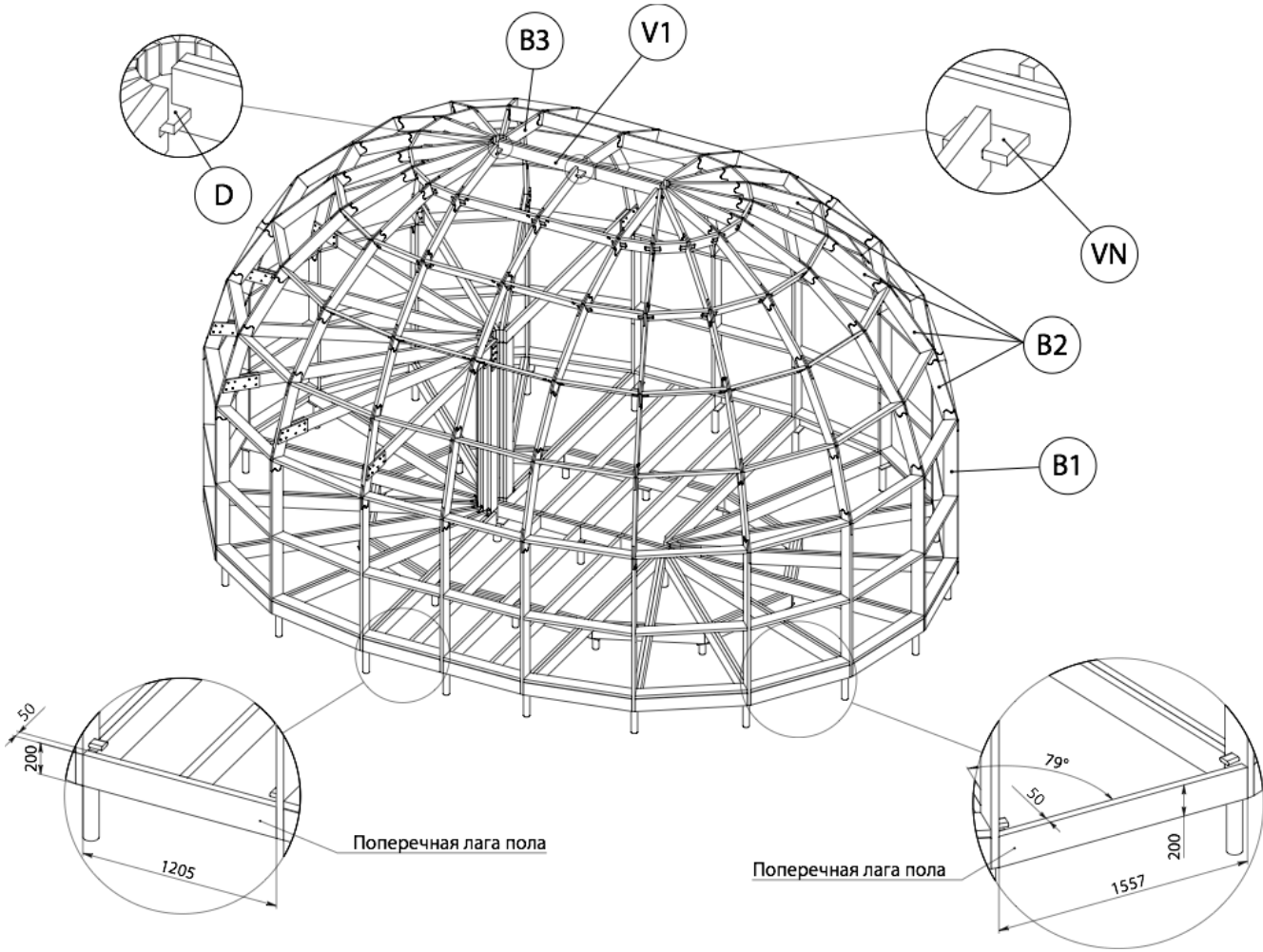


# Frame assembly and nagels

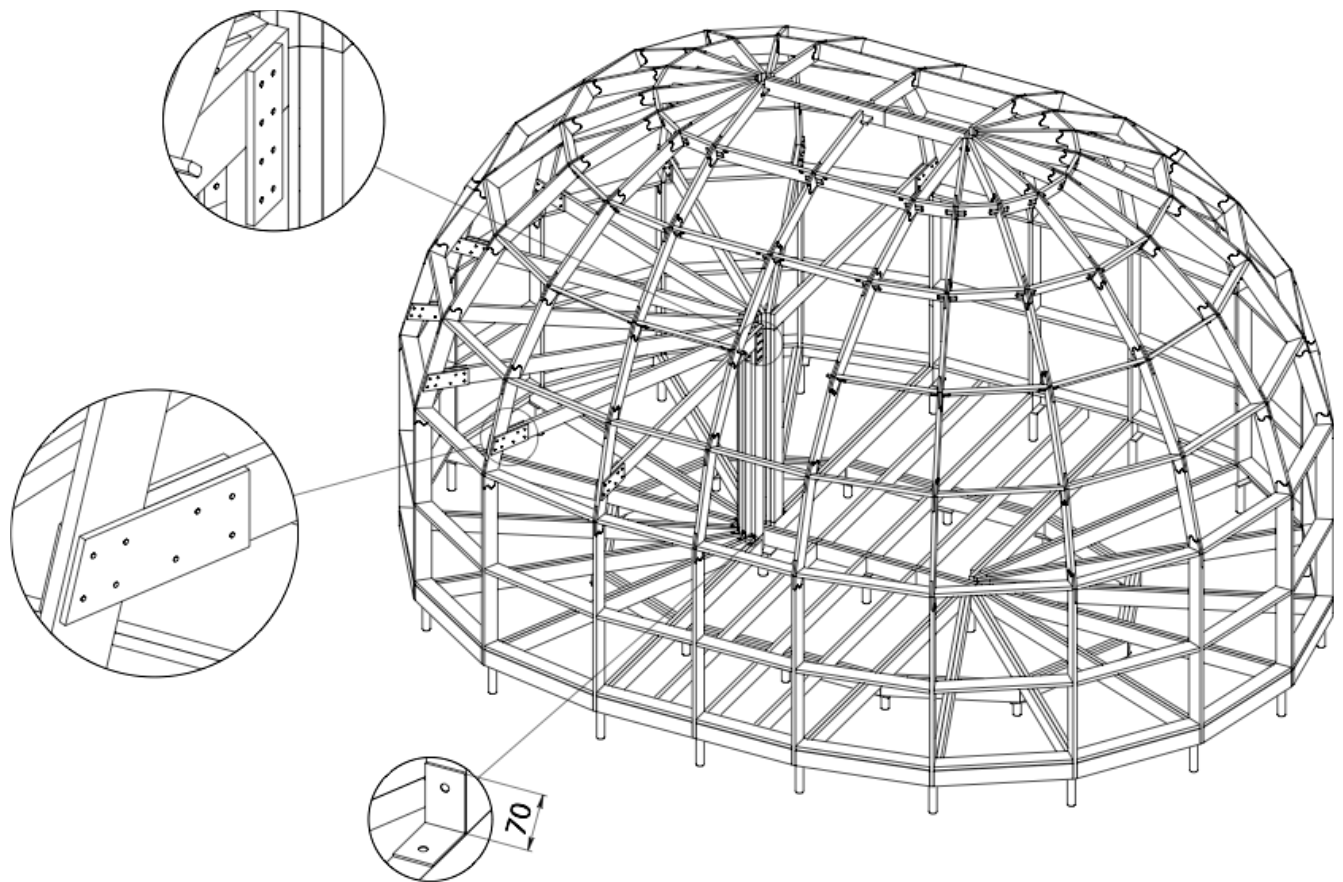




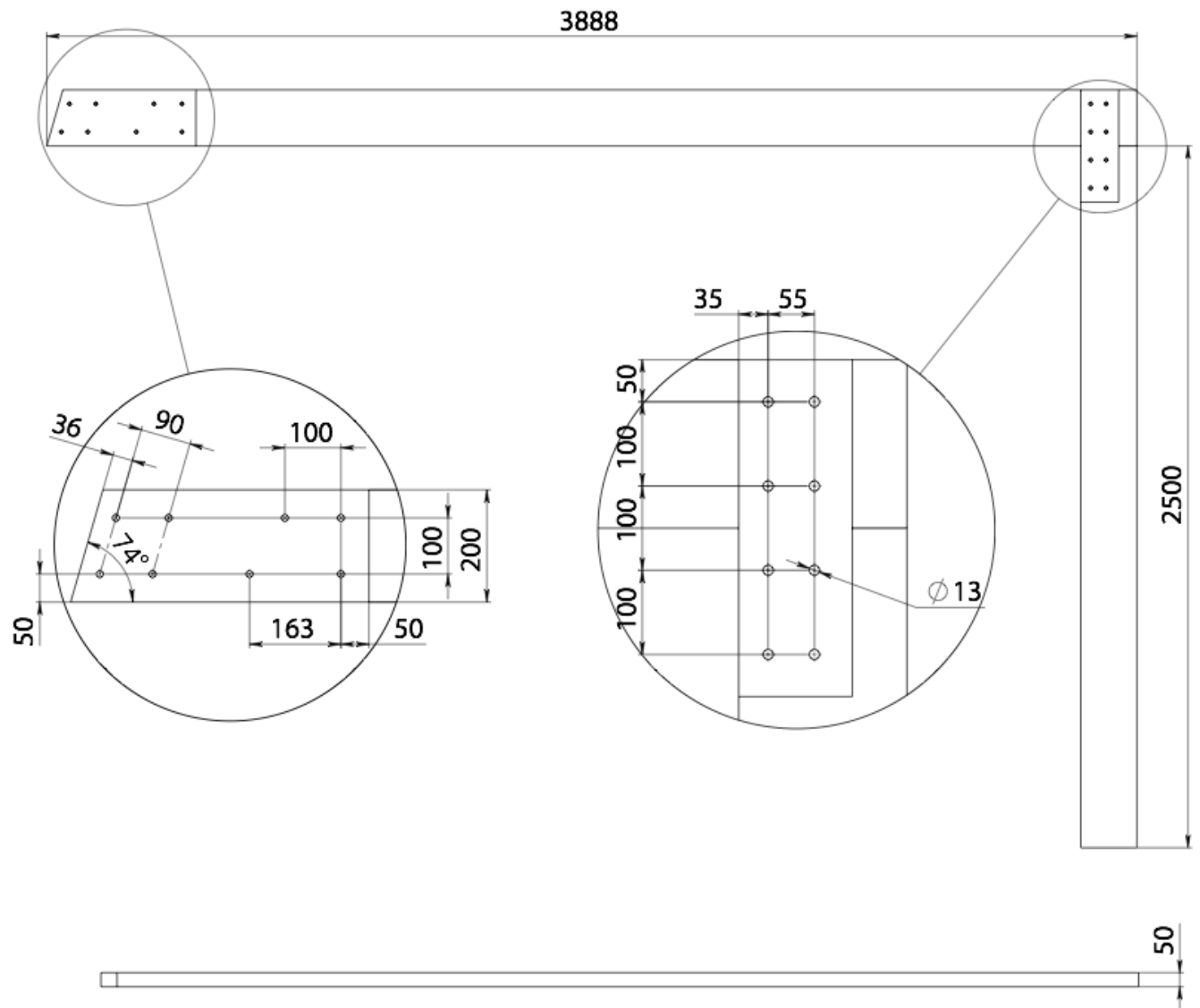
# Frame assembly. Support disk



# Assembly of units



# Fixing lag of the floor on the second floor with support

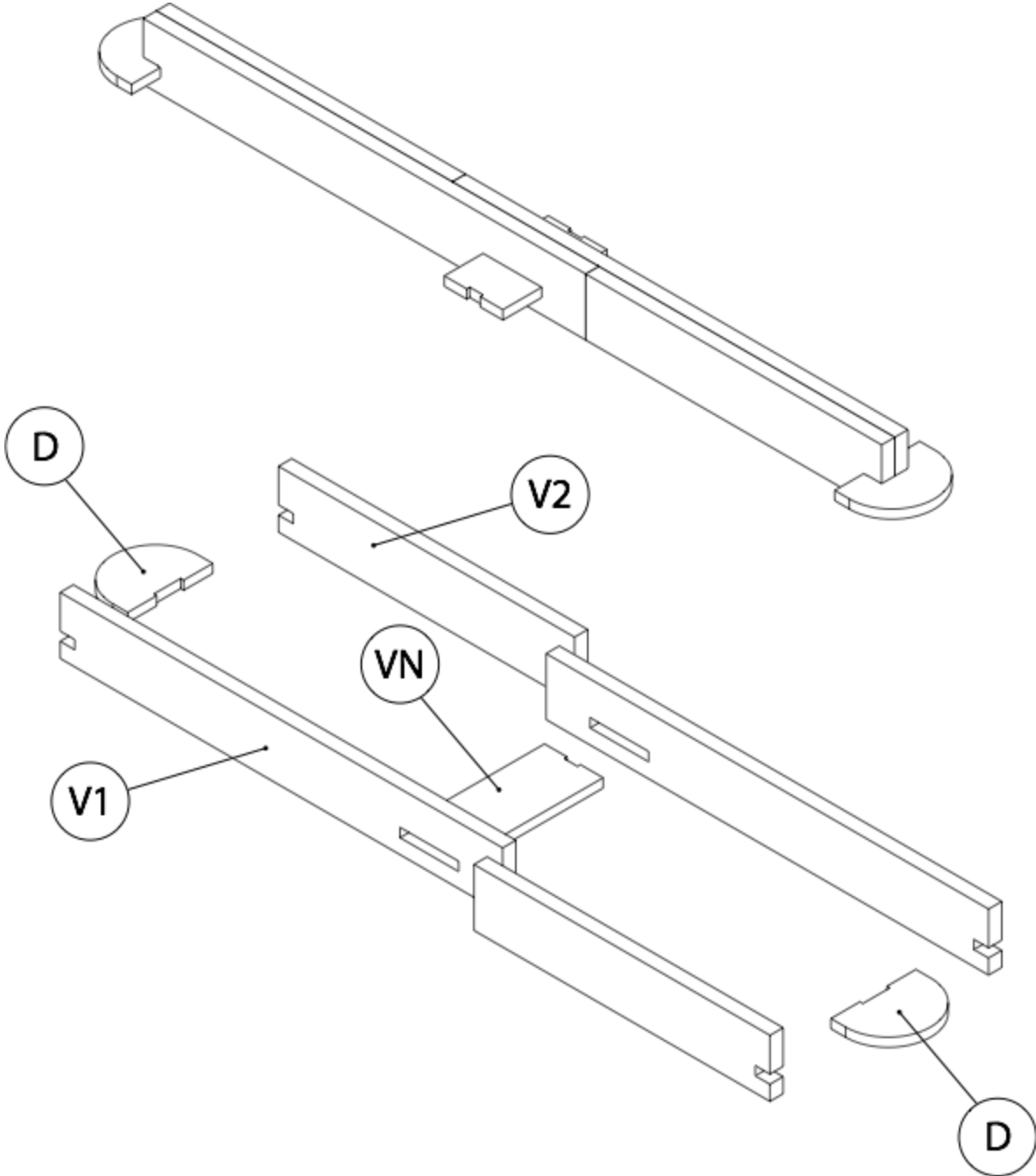


Supports of the lags of the floor and the lags of the second floor are ordinary boards of coniferous trees.

Fixing lining are made of PSF polywood thickness of 20 mm.

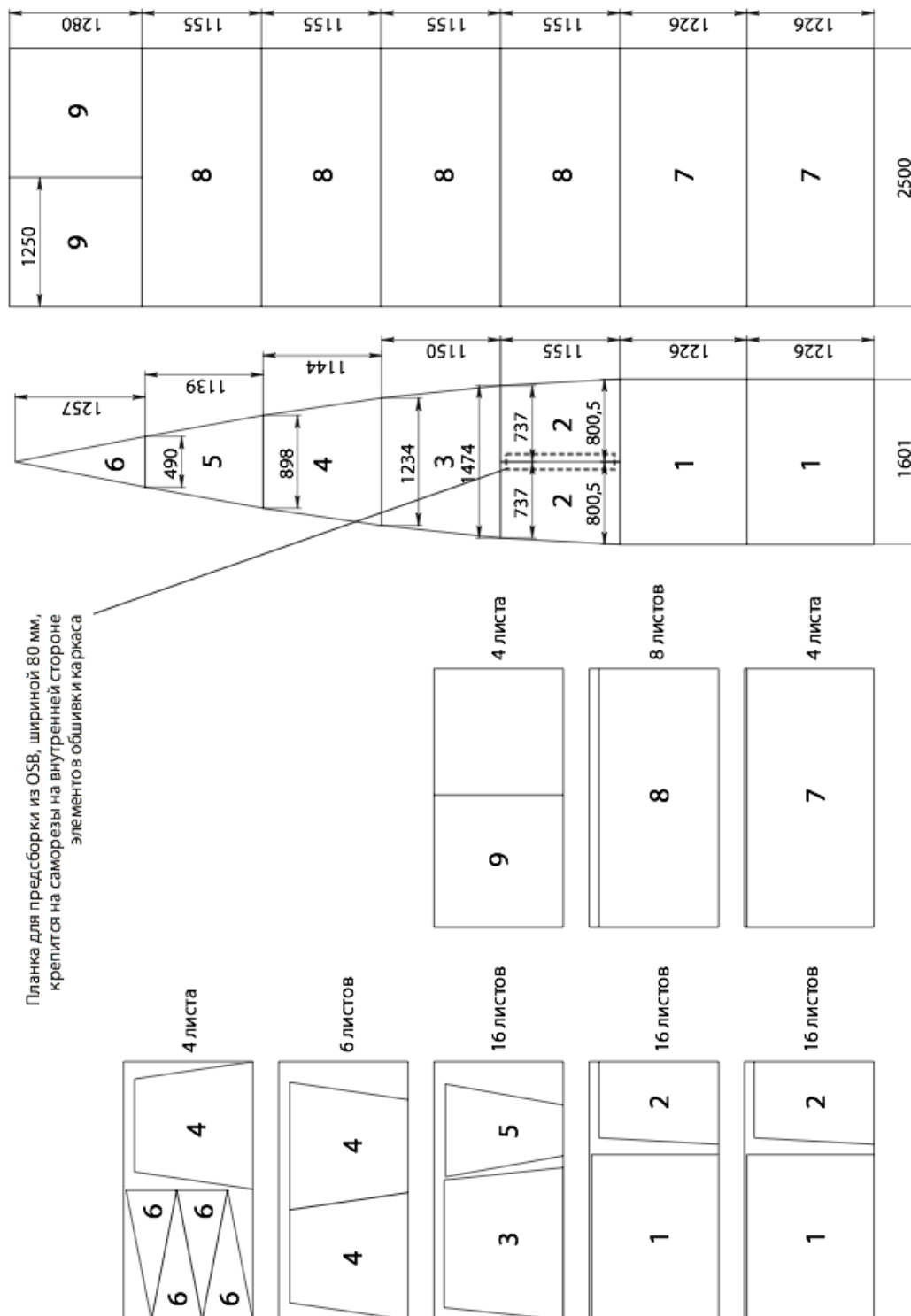
We recommend to leave a sufficient second light to organize the stairs and maximum aesthetics of the construction.

# Upper beam



# Sheet of frame cladding

Presented for OSB size 15x1250x2500. Trimming of the material will go to underfloor heating and for the connecting bar. In the process of connecting the composite elements by the bar, do not allow the output of the screws from the outside of the cladding - otherwise it will damage the roof! Sheathing is not included in the delivery set and it is manufactured independently.



# Important notes

The constructor is made of solid wood of coniferous trees - a living, natural material.

The presence of irregularities, knots, roughness and cracks in the frame elements is acceptable, which is not a material defect and does not affect the strength of the construction.

## Features of storage and the maintenance

The constructor should be used for its intended purpose as a dome house, which is lined from the outside and roofed with a roof.

It is recommended to cover all wooden frame elements with a protective formulation, selected according to the planned operating conditions.

You should keep the constructor in a cool dry place, protected from direct sunlight and precipitation, ensuring free circulation of air around the elements, away from heat sources, high humidity and extraneous odors.

## The guarantee

The manufacturer sets a warranty period of one year for the constructor. At the same time, the change in the physical parameters of the designer (wood) arising from improper storage or operation is not a warranty case.

## Reference information

The table shows the characteristics of the constructor Dobrosfera Z8HL for an approximate calculation of the estimate.

No	Name	Unit of meas.	Quantity
1	Total surface area	m <sup>2</sup>	195
2	The area of the vertical part	m <sup>2</sup>	75
3	Surface area of the dome	m <sup>2</sup>	120
4	Quantity of OSB sheets for cladding	pieces	74
5	Quantity of self-tapped screws for cladding	pieces	3270